

# **Forteko** **Quality Adhesives**



- Solvent and Water Free**
- High Bond Strengths**
- Easy to apply.**
- Can be used over Forteko P220**
- Moisture Barrier**
- Environmentally Friendly**
- Easy Clean Up**
- Good Sound Reduction Properties**



## **Specifications**

Base: One-component adhesive silane-modified Polymer free of solvents

Color: Tan

Odor: None / 0 VOC

Working Time: 60 minutes (depending on humidity)

Cure Time: 24 hours.

Cleaning agent: While still wet use mineral spirits on a clean white cloth or other specific products.

Shelf Life: 12 months in unopened container at 70°F / 21°C, not below 40°F / 5°C

Freeze/thaw stable: Yes.

Unit Size: 20.0 oz Sausage

Unit Weight: 2.4 lbs. ea.

Units per pallet: 20.0 oz. sausage 900 pieces in a pallet (75 boxes with 12 pieces each)

FORTEKO USA Inc.

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## Product Description

Sausage Glue S220 is a one component silane modified adhesive that is specifically formulated for bonding prefinished wood floors to various substrates, including cement screeds and non-absorbing surfaces like marble, tiles, flagstones, and existing wood surfaces.

## Application

Ensure the product is at room temperature before use. The product is pre-mixed and ready for application; use an appropriate large-toothed spatula (No. 5) to apply a single package onto a subfloor that must be compact, dry, clean, and free from detachable elements like wall paint residues, dust, waxes, or similar materials. No dilution of the product is required. Prior to gluing, verify that the subfloor humidity is below 2% (<0.5% for anhydrite). Maintain an ambient temperature between 15°C (59°F) to 25°C (77°F) and a relative humidity not exceeding 75%. Always wear suitable personal protective equipment. Refer to the product's MSDS sheet for detailed information.

## Direction of use

Always use appropriate instruments to check the humidity of both the subfloor and wood. Conduct a thorough measurement of the subfloor and wood humidity. Measure the substrate's humidity at a depth of approximately 2-3 cm using a carbide hygrometer to eliminate the possibility of strongly hygroscopic substances (such as pumice or vermiculite) that could release significant trapped humidity, leading to flooring swelling. Do not apply the product on subfloors that lack protection against swelling due to humidity; always insulate them with a suitable steam-sealed lining.

For thin or dust-producing subfloors, consolidate them with our PRIMERS P220 to ensure optimal adhesive bonding to the surface (refer to the technical data sheet for details). Avoid applying the product to floors in rooms without windows or doors. Additionally, refrain from applying it if the walls or ceiling of the room are not completely dry. Following these precautions will contribute to a successful and durable flooring application.

## TECHNICAL DATA

Aspect:	Paste
Approximate coverage (g/Sqf):	600-850
Pot life (minutes):	75 – 90
Application temperature (°C):	+15 (59°F) - +25 (77°F)
Days required before walking on surfaces	3 – 4 (depending on temperature and humidity)
Application/Tools:	Large toothed spatula size n°5.
Tool cleaning:	SE, when the product is still fresh.
Storage (months):	12 months, temperatures +5°C (41°F) and +25°C (77°F)
Information on disposal:	Dispose in accordance with local and national laws
Limitations of use:	Do not apply in damp areas. Always use adequate personal protective equipment. Make sure the temperature of the product is 20°C (68°F) before applying.

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**Disclaimer**

This disclaimer serves to inform users that while Forteko USA Inc. strives to offer accurate and reliable information, individual applications may vary, and users are responsible for ensuring that the product is suitable for their intended use. Always refer to the latest version of the Technical Data Sheet for the most up-to-date information

All Forteko USA Inc Data Sheets can be found at [www.forteko.com](http://www.forteko.com)

For Technical Support contact Forteko USA Inc at 208 982 5749 or by e-mail at: [help@forteko.com](mailto:help@forteko.com) - [forteko.com](http://forteko.com)

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*There are no express or implied warranties, including warranties of merchantability and/or fitness for a particular purpose. Buyer's remedies are limited to replacement or refund of the purchase price. Manufacturer assumes no liability for injuries, incidental or consequential damages. User shall determine suitability of product for intended use.*

*The information and recommendations in this data sheet are guidelines for application and are not to be construed as a guarantee. In all cases it is the responsibility of the user to determine if the product is suitable for the purpose and complete a successful application. Forteko can only guarantee the delivered product. If the user is in doubt, we would recommend a preliminary onsite test. Please ensure you have read and understood all information on the labels and in the safety data sheets before using this product. This data sheet replaces all previous versions.*

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